

Data Sheet

Zamak 3

Alternative Designations

ZnAl4



Key Features

Dimensional stability • Outstanding finishing characteristics

Description

Zamak 3 is a zinc-based alloy that is used in a variety of applications, ranging from automotive parts to electronic components. This alloy is known for its high strength and ductility, making it an ideal choice for many manufacturing applications. It is the most commonly used in the Zamak family. It blends its physical and mechanical properties excellently. It has long-term dimensional stability. It can be finished by plating, painting or chromate treatments.

Mechanical Properties

Chemical Composition

Yield strength	221 MPa	Al
Tensile strength	283 MPa	Bi
Elongation at break	10%	С
Hardness	82	Сс
Module of elasticity	85.5 GPa	Сс

Physical Properties

Density	6.6 g/cm ³
Electrical conductivity	1.57E+07 m/Ω · mm
Coefficient of thermal expa	ansion 27.4 K-1 · 10-6
Thermal conductivity	113 W/m · k
Specific heat capacity	419 J/kg · k

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Al	3.5 – 4.3%	Ν	-
Bi	-	Nb	-
С	-	Ni	-
Cd	0.003 - 0.004%	0	-
Со	-	Ρ	0.005%
Cr	-	Pb	0.004 - 0.005%
Cu	0.1%	S	-
Fe	0.05 – 0.035%	Si	-
Н	-	Sn	0.0015 – 0.002%
Mg	0.02 - 0.06%	Ti	-
Mn	-	V	-
Мо	-	Zn	Rest is Zn

Reference

Datasheets provided by Xometry contain materials sourced through trusted OEMs, material distributors, and databases. Please visit <u>Materialdatacenter.com</u> for further information on this material.